

## **TECHNICAL SPECIFICATION FOR MS STAY CLAMPS FOR 9.1M PSCC POLES**

### **1. SCOPE:**

The specification provides for the manufacture, packing forwarding supply and delivery at destination stores (FADS) MS Stay clamps for 9.1M PSCC poles made from 50x6mm MS Flat as per the drawing enclosed and painted with double coat of best quality red oxide paint.

### **2. STANDARDS:**

The MS Stay clamps for 9.1M PSCC poles shall confirm in all respects to the Indian Standard IS-2062. All dimensions are in mm with tolerance as per IS 1852:1985,+5%,-3%..

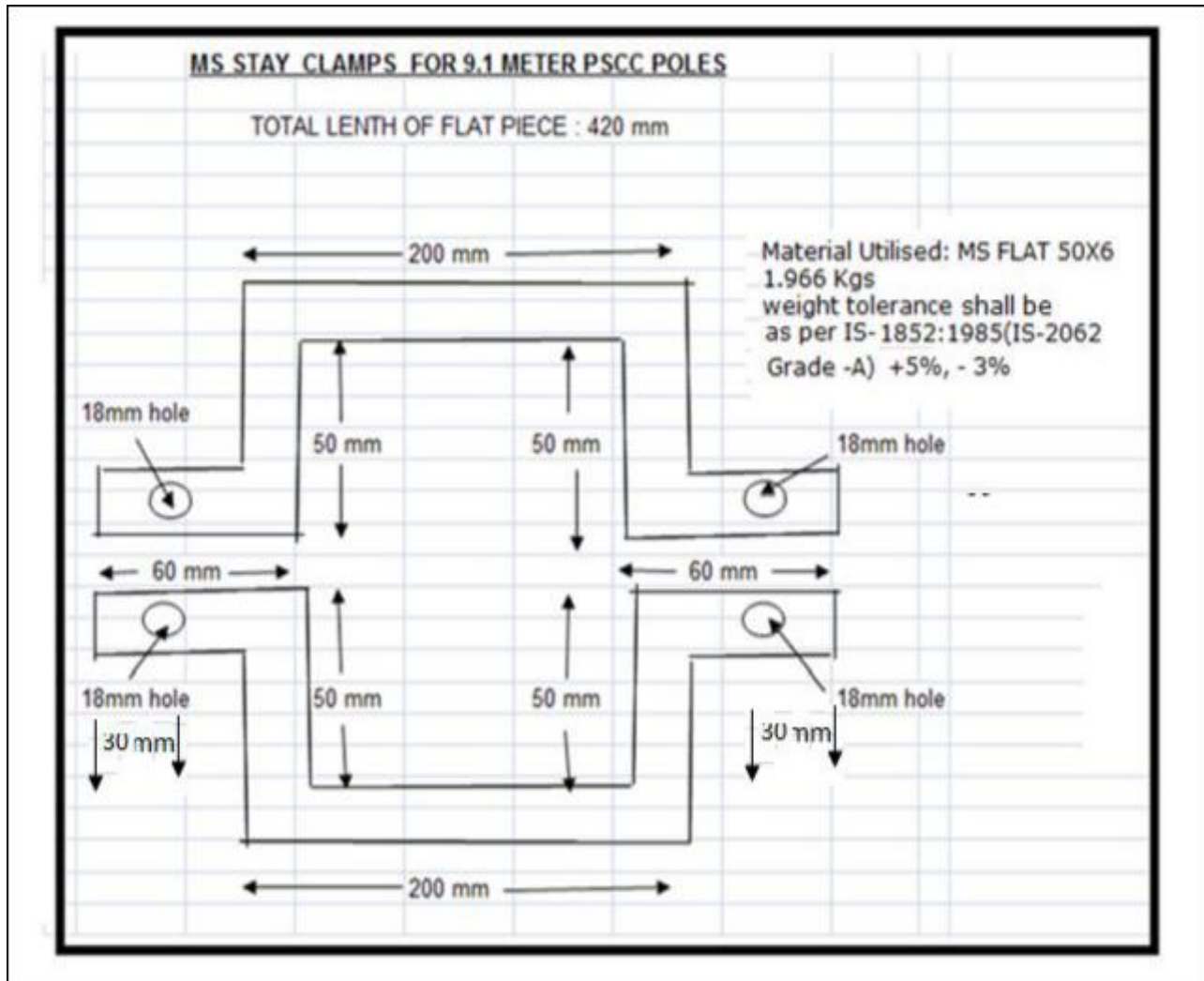
### **3. PAINTING:**

All MS parts shall be painted with two coats of best quality red oxide paint. The Red oxide premier shall be of reputed make such as Asian/ Berger/ Narolac confirming the ISO/DIS 12944:1998.

### **4. SAMPLES:**

5 nos. samples shall be submitted after placing purchase order on the firm and got approved by the Chief General Manager (P&MM)/ EPDCL / Visakhapatnam before giving offer, otherwise the supplies will not be taken into stock at all the 5 District Stores.

## TECHNICAL SPECIFICATION FOR MS STAY CLAMP FOR 9.1M PSCC POLE



- Note:
- 1) The MS Material shall confirm to IS 2062
  - 2) All MS parts are to be painted with 2 coats of Red oxide. The Red oxide primer shall be of reputed make such as Asian/Berger/Narolac confirming the ISO/DIS 12944:1998
  - 3) All Dimensions are in mm. Weight tolerance as per IS 1852:1985,+5%,-3%.